

## SERVICE INSTRUCTION - P048v2

### Parts Information

The parts from the table shown below should be ordered from Land Rover Parts in the normal manner.

Description	Part Number	Qty
Left reinforcement bracket	LR068818	1
Right reinforcement bracket	LR068822	1

### Warranty Information - SROs

Description	SRO	Time
Fitment of reinforcement bracket - both sides	54.15.89.31	0.2
Drive in/drive out	02.02.02	0.2

Warranty claims should be submitted quoting the programme code P048 together with the relevant option code from the table shown below. This will result in payment of the stated time and, where applicable, parts/miscellaneous expense codes.

As option codes are used, there is no requirement for you to enter parts or SRO information; these are repeated here for information only.

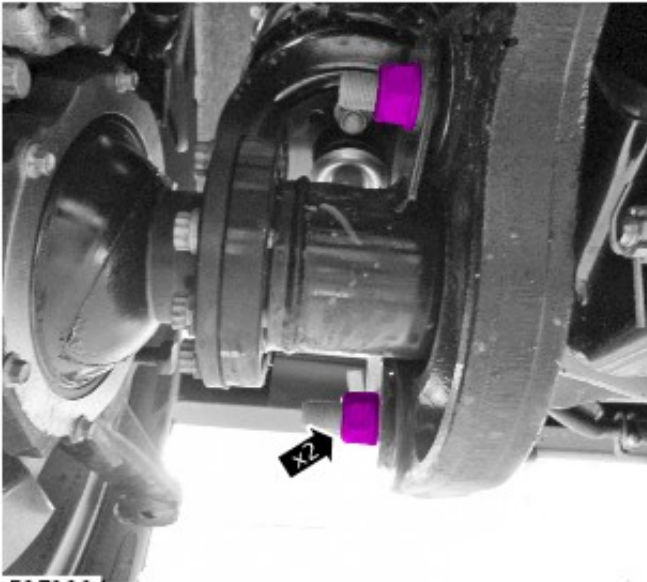
Programme Code	Option	Description	SRO	Time	Part Number	Qty
P048	B	Fitment of reinforcement bracket - both sides	54.15.89.31	0.2	LR068818	1
					LR068822	1
P048	C	Fitment of reinforcement bracket - both sides	54.15.89.31	0.2	LR068818	1
					LR068822	1
		Drive in/drive out				

NOTE: The option that contains the drive in/drive out allowance may only be claimed when the vehicle has been brought back into the workshop for this action alone to be undertaken.

Warranty claims should be submitted in accordance with the current Jaguar Land Rover Warranty Policy and Procedures Manual and its amendments unless stated otherwise in this Recall Action.

### Workshop Procedure

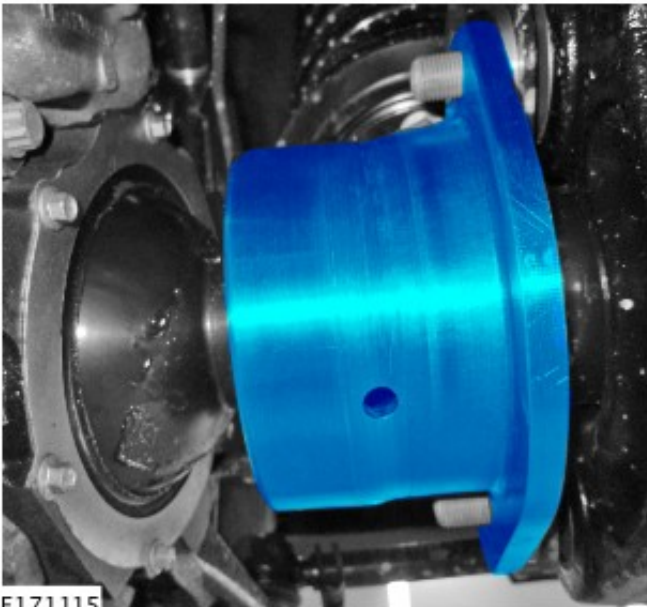
1. Raise and support the vehicle (see TOPIx Workshop Manual, section 100-02).
2. Remove the radius arm retaining bolts.
  - Repeat procedure for the other side.



E171114

**3.** Install the reinforcement bracket to the radius arm.

- Repeat procedure for the other side.



E171115

**4.** Install the radius arm bolts.

- Torque: 197Nm
- Repeat procedure for the other side.



E171116

5. Lower the vehicle (see TOPIx Workshop Manual, section 100-02).